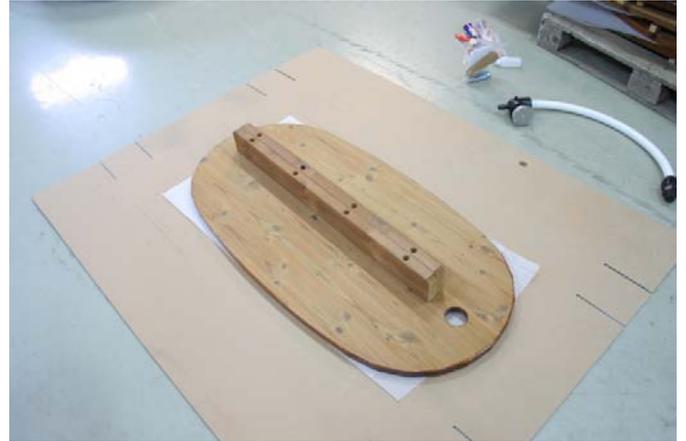


Assembly of oval hot tub with TubCoat



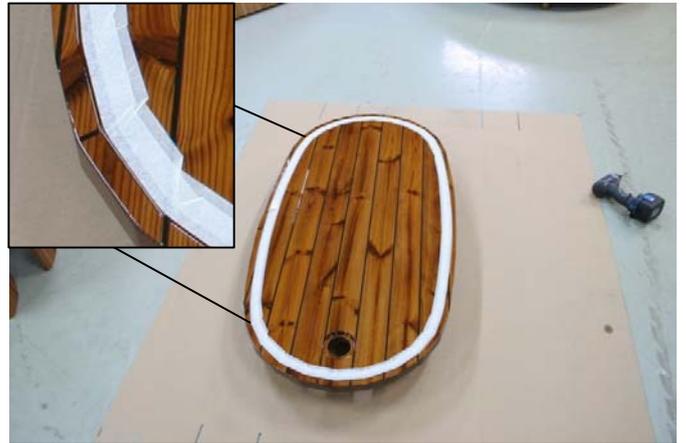
Picture shows parts. **NOTE!** Benches are included only in some models.



Place the base with the underside facing upwards and assemble the support legs. **NOTE!** Put out the foam plastic underneath to protect the coated surface.



Assemble support legs, there are pre-drilled holes for fastening the legs already marked on the base.



Turn the base over. **NOTE!** There are 4 marks on the base, these show where to place the side modules.

If you have a hot tub without a heater, follow these steps:



Apply silicone on the threads.



Smear out the silicone on the threads with a finger.



Use the included tool in wood to screw the drainage valve in place.



Screw the valve cover in place.

If you have a hot tub with a wooden heater, follow these steps:



Picture shows parts. The picture also indicates on which side to place the side module with the hole is to be placed.



Put the pipe on the underside of the base and screw the valve in place with the included wooden tool.



Screw the valve cover in place.

NOTE! Apply silicone to the threads in the same manner as previously shown for hot tubs without heaters, before screwing it in place.

The following instructions apply for both types of hot tub



Attach the first side module against the base using the indicators on the base to position it properly.



Follow with the opposite side module. For this job it's helpful to have a helping hand.



Attach the third module.



Finally attach the fourth module.



Attach support nails for the stainless steel bands in every corner of the hot tub. Measure 9 and 79 cm from the bottom of the side module.



Place the stainless steel bands on the nails and tighten the bolts until the space between them is around 40 mm. While the bolt is tightened, walk around the tub and tap the sides with a rubber mallet in order to adjust the modules so that the bottom seam is the same width all around.

Construction of seams for modules



Screw the included brackets in place as the picture shows



Put a bit of extra masking tape on the top as the picture shows, to make a prettier seam.



Apply sealant in the bottom seam.



Apply sealant in the side module seams.



Smear out the sealant in the bottom seam with a finger. **TIP! You can use a disposable glove instead.**



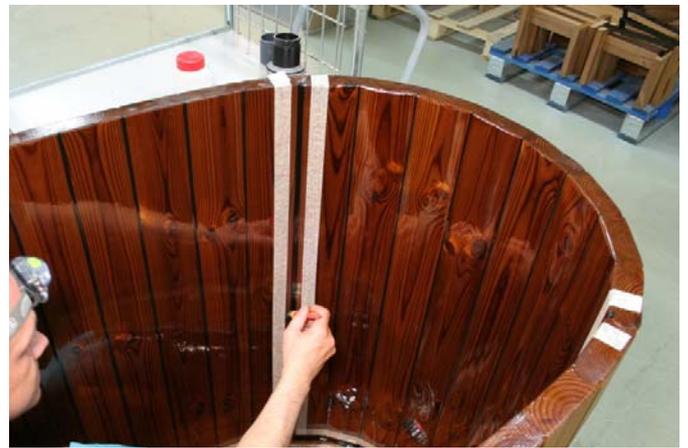
Smear out the sealant in the side module seams with a filler spreader.



Remove the masking tape and let the seams dry for at least 12 hours..



Apply TubCoat over the seams in the base and sides.



Remove the masking tape.



The hot tub is now assembled.



If you have a wooden heater then now is the time to assemble the fitting for the heater



Apply silicone on the gasket.



Screw the fitting in place.



The angle of the fitting should face downwards.



Attach the mixing pipe.

If your hot tub has seats, they are assembled in the following way:



Assembly of seat. Use silicone in the holes before attaching them. That way you ensure water will not leak into the hole the screw makes.



Place the first bit at the slat as the picture shows. Fasten all pieces in the sides.



Place the first seat, included calibration pieces help to place the seat properly. Check that the seat is even towards the base.



Pre-drill with 3mm drill and screw the seat in place with four screws. **Don't forget to use the included washers!**



Continue with the next seat, use the pieces as shown on the picture and repeat earlier steps.



After all the seats are assembled, plug the wholes with the included plastic plugs. The seat on the other side is assembled in the same manner.

Both benches assembled:

